

Polished Stone Value Interlaboratory Precision Study 2011



Report to NZTA 14 March 2011



PSV Interlaboratory Precision Study



Joint study by Roading NZ and CETANZ



Organised by Downer and Higgins

Analysis by Higgins Group

Objectives

- Ensure all laboratories are operating to a satisfactory level of precision
- Determine precision limits of PSV test for NZ laboratories
- Develop functional relationship between precision and PSV level (if any).





Experimental Design



Method: BS EN1097-8:2009

Results analysed using ISO5725-2

Number of Laboratories, p = 5

- Downer Laboratory
- Fulton Hogan Laboratory
- Higgins Laboratory
- Opus Central Laboratories
- VicRoads

Replication, n = 2

(Auckland)

(Christchurch)

(Napier)

(Wellington)

(Melbourne)



Civil Engineering Testing Association of New Zealand

CETAN



Experimental Design



Aggregate was selected to represent low, moderate and high PSV values, k = 3



- Holcim Aggregates, Hastings
- · Fulton Hogan, Motohoura
- Fulton Hogan, Blackhead

Alluvial Greywacke Weathered Greywacke Fine Grained Basalt







Definitions - Repeatability



Repeatability: "... independent test results are obtained with the same method on identical test items in the <u>same</u> laboratory by the <u>same</u> operator using the <u>same</u> equipment within short intervals of time." (ISO5725-1)



Repeatability Limit: "The value less than or equal to which the absolute difference between two test results obtained under <u>repeatability</u> conditions may be expected to be with a probability of 95%." (ISO5725-1)





Definitions - Reproducibility



Reproducibility: "... test results are obtained with the same method on identical test items in different laboratory with different operator using different equipment." (ISO5725-1)



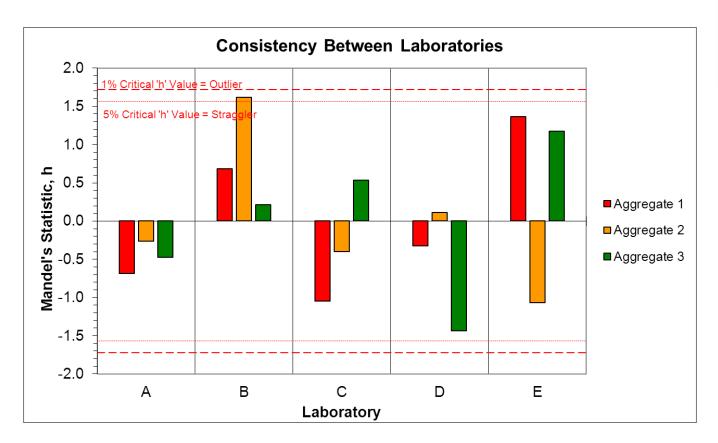
Reproducibility Limit: "The value less than or equal to which the absolute difference between two test results obtained under <u>reproducibility</u> conditions may be expected to be with a probability of 95%." (ISO5725-1)





Detection of Outliers



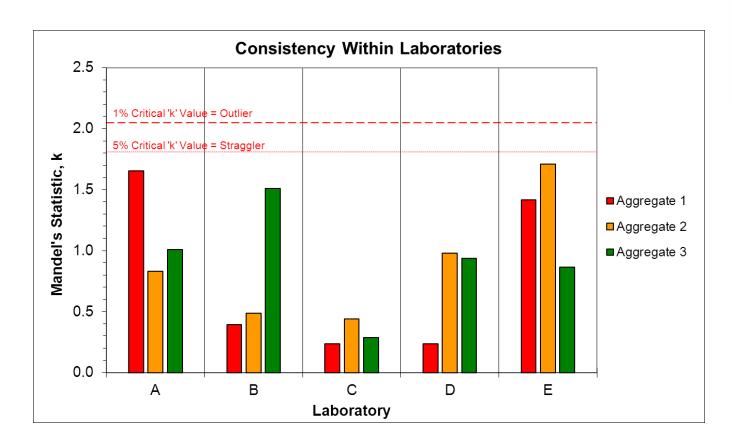






Detection of Outliers









Results



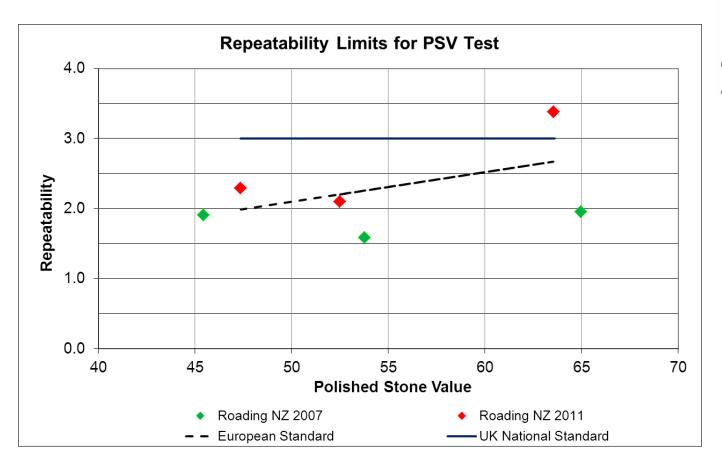


| | Aggregate 1 | Aggregate 2 | Aggregate 3 |
|-------------------------------|-------------|-------------|-------------|
| Average PSV | 52.5 | 63.5 | 47.4 |
| Repeatability St. Deviation | 0.75 | 1.21 | 0.82 |
| Limit of Repeatability | 2.1 | 3.4 | 2.3 |
| | | | |
| Reproducibility St. Deviation | 1.27 | 2.06 | 1.08 |
| Limit of Reproducibility | 3.6 | 5.8 | 3.0 |



Precision Functional Relationships

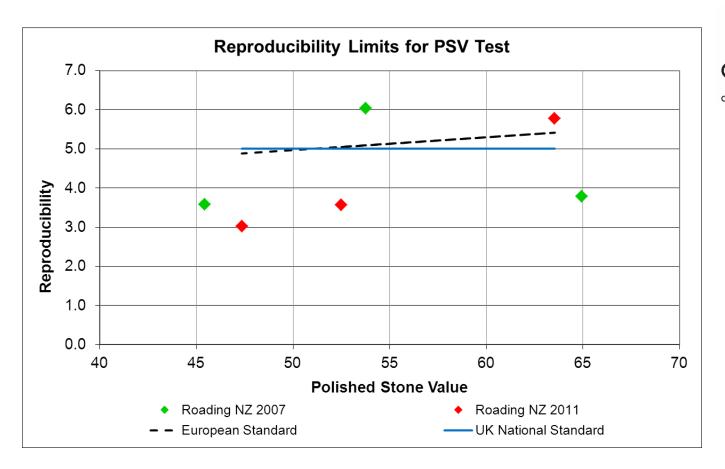






Precision Functional Relationships

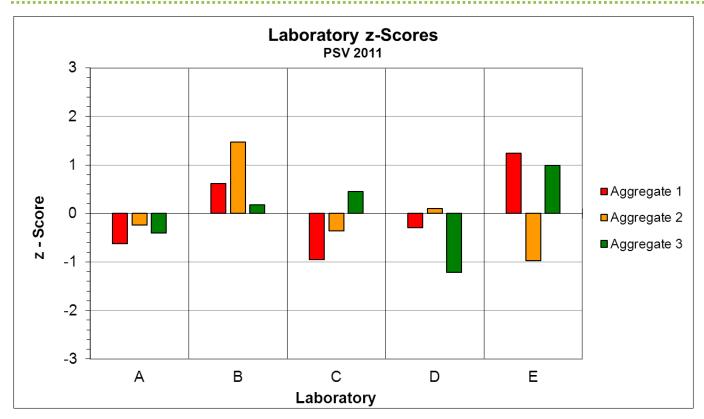






Laboratory Bias







Interpreting z-scores:

- -2 > z > 2: straggler. Warning signal to laboratory
- -3 > z > 3: outlier. Laboratory is operating with bias.



Conclusions



 All laboratories in Australia and New Zealand are operating to a satisfactory level of precision.



- No bias detected amongst the laboratories
- Precision is similar to UK and European standards
 - Repeatability ~ 3
 - Reproducibility ~ 5
- These results have implications for NZTA T/10
 - Uncertainty of measurement of PSV can affect estimation of skid resistance by 0.05 ESC
 - Reproducibility should be taken into account when assessing stockpile compliance.



